

# INSTALLATION INSTRUCTIONS

## **1480 - TO SUIT FORD XH UTE & PANEL VAN 4/96-ON**

### **PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN**

**WARNING** : 1. Do not drill, cut weld or otherwise modify the towbar.

2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

1. Ensure all hardware items have been included.
2. Remove cover from hole in middle of bumper bar.
3. Lift towbar into position to align with holes in chassis rail.
4. Fit bolts through three hole pattern through chassis rails with loose plates as shown in diagram semi tight.
5. Fit two bolts across back panel as shown in diagram and centralise towbar to bumper and tighten to torque listing.
6. Tighten rest of bolts to torque listing.
7. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door. (see diagram below)

### **RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 4.6 Bolt</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>	<b>Nm</b>
M6	3.5	9.5
M8	8.6	21.7
M10	16.9	43.4
M12	29.8	77.3
M16	74.0	189.8

**PLEASE NOTE:** You must remove the lug unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

**IMPORTANT:** Please see over for safety chain hook-up procedure.

6.3.97

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