

# INSTALLATION INSTRUCTIONS



## **1658 - TO SUIT SAAB 900S & SAAB 9<sup>3</sup> SERIES 3/94 – 10/2002** **PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN**

**WARNING :** 1. Do not drill, cut weld or otherwise modify the towbar.  
2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

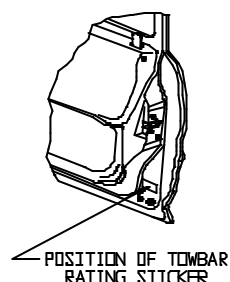
1. Ensure all hardware items have been included.
2. Remove rear boot carpet and rear plastic trim.
3. Unhook rear exhaust muffler from rubber supports.
4. Slide tapped plate through large access hole in bottom face of chassis rails, to align with forward most hole in chassis.
5. Lift towbar into position to align with four existing holes in chassis.
6. Fit bolt supplied through forward most holes into tapped plates.
7. Ensure towbar is straight and drill remaining four holes into boot.
8. Open holes in boot out to 16mm.
9. Fit spacer tubes bolts and loose plates as per diagram.
10. Tighten all bolts to torque listing below.
11. Towbar rating sticker to be conspicuously located on inside rear end of the drivers door.  
(see diagram below)

### **RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 4.6 Bolt</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>	<b>Nm</b>
M6	3.5	9.5
M8	8.6	21.7
M10	16.9	43.4
M12	29.8	77.3
M16	74.0	189.8

### **FOR TOWING PURPOSES ONLY**

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.



**PLEASE NOTE:** You must remove the lug unless you are actually towing if it obscures your number plate. Failure to do so may result in a fine.

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