

INSTALLATION INSTRUCTIONS

1974R - TO SUIT ROVER DEFENDER CAB CHASSIS, WAGON & SWB 90 PLEASE READ INSTRUCTIONS THROUGH BEFORE YOU BEGIN

WARNING : 1. Do not drill, cut weld or otherwise modify the towbar.
2. If you are using electric welding on a motor vehicle, always check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could destroy any onboard computers. If in doubt, check with the vehicle's manufacturer.

Max. Tow Weight: 3500 kg

1. Ensure all hardware items have been included
 2. Remove two rear tie down hooks from each chassis rail.
- Note :** On some early SWB 90 models tie down hook bolts may have to be cut to be removed.
3. Fit towbar into position so as captive nuts align with holes in towbar.
 4. Fit bolts as per diagram in accordance with year and model.
- Note :** Spare M10 flat washers provided if required to keep tail arm bolts clear of fuel tank.
6. Tighten all bolts to torque listing below.
 7. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door. (see diagram below)

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>	<u>Nm</u>
M6		9.5
M8		21.7
M10		43.4
M12		77.3
M14		121.0
M16		189.8

