



Towbar Fitting Instructions
To Suit MITSUBISHI WALKTHROUGH EXPRESS &
WALKTHROUGH STARWAGON SWB & MWB 2WD 10/94-ON
Part Number CL54A
Rating 1200Kg

When fitting express walkthrough disregard steps 1, 2 and 3.
When fitting starwagon walkthrough follow **all** steps.

1. Ensure all hardware items have been included.
2. Lower spare wheel.
3. Locate holes in chassis rails that are through first layer of metal only, one either side on bottom surface of chassis, approximately 160mm forward from end of chassis, and one on inside and outside surface of chassis, approximately 30mm from end of chassis.
4. Mark centre of hole positions and drill 11mm holes. Drill out holes through sides of chassis to 15mm to accommodate spacer tubes.
5. Remove two rear bumper bar bolts.
6. Lift towbar into position to align with bumper bar bolt holes and fit two (2) M8 X 90 bolts supplied.
7. Fit two (2) M10 X 110 bolts, spacer tubes and loose plates as per diagram through towbar and side holes of chassis.
8. Fit tapped plates on wire through large access hole located in bottom surface of chassis, approximately 300mm forward of remaining holes in towbar.
9. Align tapped plates with forward most holes in towbar and fit two (2) M10 X 35 bolts.
10. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

Towbar Fitting Instructions
To Suit MITSUBISHI WALKTHROUGH EXPRESS &
WALKTHROUGH STARWAGON SWB & MWB 2WD 10/94-ON
Part Number CL54A
Rating 1200Kg

