



Towbar Fitting Instructions  
To Suit FORD LASER SEDAN 1/99-ON  
Part Number FD105  
Rating 500Kg

1. Ensure all hardware items have been included.
2. Remove boot floor mat.
3. Remove plastic trim from rear panel to allow access to bumper bar mount nuts.
4. Remove tail light assembly, three nuts on the left and right sides.
5. Remove two screws under wheel arches one on each side and two bolts under mud flaps one on each side.
6. Remove bumper bar.
7. Fit two M8x30 studs and spring washers into bumper as per sketch and remove tape covering corresponding holes in rear panel.
8. Fit towbar side arms up ends of chassis and fit two M10x30 bolts, loose plates and spring washers loosely under vehicle.
9. Re fit bumper bar using loose plates, spring washers and nuts.
10. Tighten all bolts to torque listing below.
11. Refit fit tail lights, rear panel trim and boot floor mat.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<b><u>Diameter</u></b>	<b><u>Grade 8.8 Bolt</u></b>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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