



Towbar Fitting Instructions
To Suit MAZDA E SERIES VAN & TRAVELLER SWB
FLUSH BUMPER 84-ON
FOR ECONOVAN SPECTRON 84-ON
Part Number FD111
Rating 1100Kg

1. Ensure all hardware items have been included.
2. Remove rear vinyl retainer strip and fold mat forward.
3. Remove spare wheel.
4. From underneath vehicle, unclip wiring in chassis side rails - cross member corners to enable towbar side arms to be placed in mounting position.
5. Fit bolts, loose plates and spacer tubes from outside through existing holes in chassis and towbar side plates.
6. Support towbar with jack making sure that angle brackets are right up against body edge of vehicle.
7. Using holes in angle brackets as a guide drill 11mm hole through cross member and floor and fit bolts and plates as per drawing.
8. Tighten all bolts to torque listing below.
9. Mark out and cut notches in retainer strip so as to clear boot plates.
10. Refit mat, retainer strip, spare wheel and wiring harness.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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