



Towbar Fitting Instructions  
To Suit MAZDA E SERIES VANS L.W.B. M.W.B. FLUSH  
METAL BUMPER WITH STEP 84-ON  
FORD ECONOVAN MAXI VAN WITH FLUSH BUMPER STEP 84-ON  
Part Number FD200  
Rating 1000Kg

1. Ensure all hardware items have been included.
2. Fold floor covering forward.
3. From under car remove 4x10mm bolts holding step.
4. Lift towbar into position and support with a jack.
5. Bolt to bumper step mounts with 10mm bolts supplied.
6. Tighten those four bolts.
7. Using holes in ends of side arms as guides, drill two 13mm clearance holes right through chassis rails into the van.
8. Enlarge holes in top panel only to receive spacers.
9. Fit bolts, plates and spacers.
10. Using holes in tabs welded on side mounting plates as guides drill 2x11mm holes.
11. Fit bolts, plates and nuts.
12. Tighten all bolts to torque listing below.
13. Replace floor covering.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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