

Towbar Fitting Instructions To Suit XA/B/C/D/E/F/G FORD FALCON UTILITY & PANEL VAN 88-3/96 Part Number FD53C Rating 1250Kg

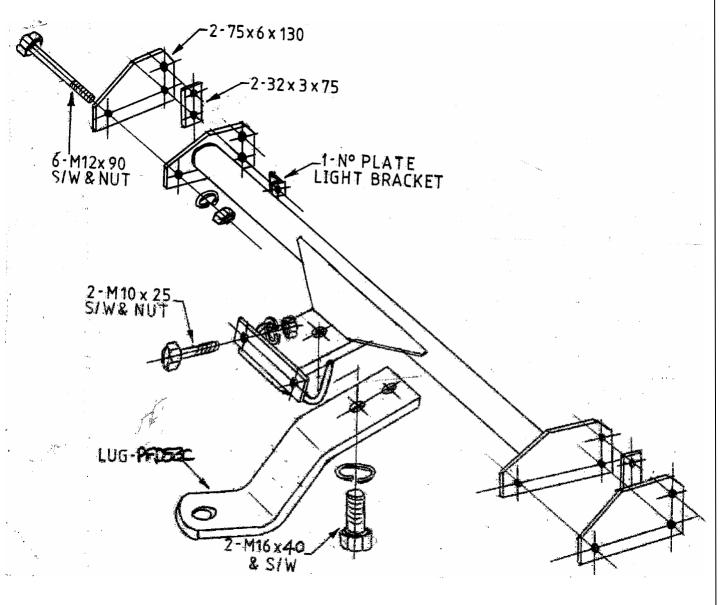
- 1. Ensure all hardware items have been included.
- 2. Disconnect spare wheel door straps.
- 3. Remove back side panels of spare tyre compartment and cut out as shown on sketch.
- 4. Remove licence plate lamp bracket.
- 5. Cut out 3-1/2" in centre of upper panel to give saddle clearance allowing towbar to be fitted in position.
- 6. Fit towbar in position, using two existing holes in side members.
- 7. Drill two 3/8" clearance holes in tailgate side panel to line up with tow holes in towbar.
- 8. Mark the other two holes on each side using towbar side plates as guide.
- 9. Remove towbar and drill holes to 1/2" clearance.
- 10. Replace side panels and fix licence plate light bracket supplied, on right hand side with the two screws provided.
- 11. Bolt number plate directly underneath.
- 12. Replace door straps.
- 13. Tighten all bolts to torque listing below.

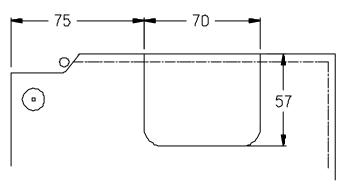
RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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RIGHT HAND SIDE

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