



Towbar Fitting Instructions  
To Suit XA/B/C/D/E/F/G FORD FALCON UTILITY  
& PANEL VAN 88-3/96  
Part Number FD53C  
Rating 1250Kg

1. Ensure all hardware items have been included.
2. Disconnect spare wheel door straps.
3. Remove back side panels of spare tyre compartment and cut out as shown on sketch.
4. Remove licence plate lamp bracket.
5. Cut out 3-1/2" in centre of upper panel to give saddle clearance allowing towbar to be fitted in position.
6. Fit towbar in position, using two existing holes in side members.
7. Drill two 3/8" clearance holes in tailgate side panel to line up with tow holes in towbar.
8. Mark the other two holes on each side using towbar side plates as guide.
9. Remove towbar and drill holes to 1/2" clearance.
10. Replace side panels and fix licence plate light bracket supplied, on right hand side with the two screws provided.
11. Bolt number plate directly underneath.
12. Replace door straps.
13. Tighten all bolts to torque listing below.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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