

TRAILBOSS

Towbar Fitting Instructions To Suit FORD XH UTE & PANEL VAN 4/96-ON Part Number FD99A Rating 1600Kg

1. Ensure all hardware items have been included.
2. Remove cover from hole in middle of bumper bar.
3. Lift towbar into position to align with holes in chassis rail.
4. Fit bolts through three hole pattern through chassis rails with loose plates as shown in diagram semi tight.
5. Fit two bolts across back panel as shown in diagram and centralise towbar to bumper and tighten to torque listing.
6. Tighten rest of bolts to torque listing.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

