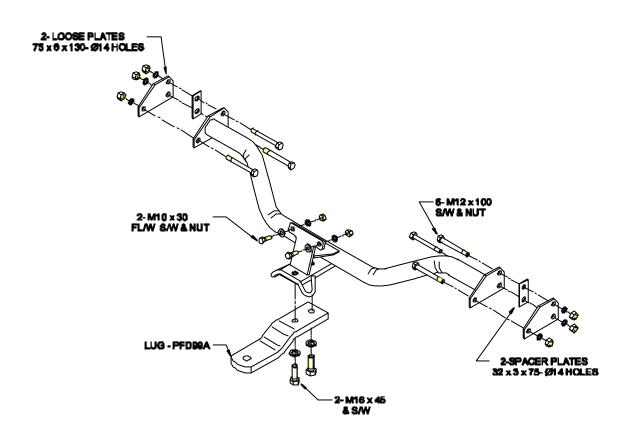


Towbar Fitting Instructions To Suit FORD XH UTE & PANEL VAN 4/96-ON Part Number FD99A Rating 1600Kg

- 1. Ensure all hardware items have been included.
- 2. Remove cover from hole in middle of bumper bar.
- 3. Lift towbar into position to align with holes in chassis rail.
- 4. Fit bolts through three hole pattern through chassis rails with loose plates as shown in diagram semi tight.
- 5. Fit two bolts across back panel as shown in diagram and centralise towbar to bumper and tighten to torque listing.
- 6. Tighten rest of bolts to torque listing.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8
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THE WORKHORSE OF AUSTRALIA'S TOWBARS

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