

BORONIA ENGINEERING PTY LTD

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FERNTREE GULLY

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FOR6H FITTING INSTRUCTIONS

EF – EL FALCON SEDAN

TOWING CAPACITY: 2300KGS

REMOVE BOOT MAT, PLASTIC BOOT TRIM & SPARE WHEEL.

REMOVE REAR BUMPER BAR.

REMOVE TOWBALL MOUNT, PIN & CLIP.

FIT REAR SECTION OF HITCH TO EXISTING HOLES IN VEHICLE USING 11/2 x 3/8 (4) SUPPLIED, FIT FLAT, STAR WASHERS & NUTS - TIGHTEN.

FIT 2 REMAINING 10 x 45mm (VIA REAR SUPPORT PANEL), BOLTS ON WIRE TO BOTTOM TOWBAR MOUNTS, (ONE EITHER SIDE) FIT NUTS WITH STAR & FLAT WASHERS THEN TIGHTEN.

DRILL (10mm) HOLES (2) VIA ARMS ADJACENT TO HITCH BOX, FIT 11/2x 3/8 BOLTS ON WIRE SUPPLIED, FIT FLAT, STAR WASHERS & NUTS – TIGHTEN.

FIT UNDERCAR SECTION TO MAIN HITCH SECTION USING 12 x 40mm BOLTS SUPPLIED, TIGHTEN. FIT 1/14 x 3/8 BOLT, NUT & WASHERS - TIGHTEN.

HOLDING FIRM WITH JACK, DRILL (10mm) HOLES VIA UNDERCAR SECTION ABOVE DIFFERENTIAL THROUGH INTO BOOT AREA (2 PANELS), OPEN TOP HOLES TO ACCEPT TUBES SUPPLIED, FIT 3 x 3/8 BOLTS SUPPLIED TO PLATES THEN FIT TUBES TO BOLTS.

FIT VIA DRILLED HOLES, FIT NUTS, SPRING & FLAT WASHERS – TIGHTEN.

DRILL (10mm) HOLE VIA UNDERCAR SECTION INTO SPARE WHEEL AREA, FIT PLATE & BOLT SUPPLIED – TIGHTEN.

REFIT BUMPER BAR.

FIT TOWBALL MOUNT COMPLETE WITH PIN & CLIP.

REFIT SPARE WHEEL.

REFIT BOOT TRIM & MAT.

FITTING KIT:

6 – 11/2 x 3/8 BOLTS ON WIRE, NUTS, STAR & FLAT WASHERS.

2 – 10 x 45 BOLTS ON WIRE, NUTS, STAR & FLAT WASHERS.

1 – 11/4 x 3/8 BOLT, NUT & SPRING WASHER.

2 – 3 x 3/8 BOLTS, NUTS, SPRING & FLAT WASHERS.

2 – 11/2 TUBES.

2 – 3 x 3 PLATES.

1 – 11/2 x 3 x 3/8 HOLE PLATE.

2 – 12 x 40mm BOLTS, NUTS, SPRING & FLAT WASHERS.

1 – 12 x 30mm BOLT, NUT, SPRING & FLAT WASHER.

3 – 1/2" FLAT WASHERS (2- WITH ONE EDGE GROUND).

2 – DEE SHACKLES.

NOTE: FOR GAS VEHICLES USE 2 – TAPPED PLATES ON WIRE WITH 10mm BOLTS AT DIFFERENTIAL AREA (ONLY DRILL SINGLE PANEL THEN USE WIRED PLATES TO MOUNT TAIL SECTION)