

TRAILBOSS

Towbar Fitting Instructions
To Suit HOLDEN COMMODORE VG/P/R/S UTE 1990-12/2000
Part Number HD42B
Rating 1250Kg

1. Ensure all hardware items have been included.
2. Using centre pop marks on inside of vehicle floor at rear, in line with sub frames going from back to front, drill three 11mm holes on passenger side and two on driver's side.
3. Open up holes to 16mm to take spacer tubes.
4. Remove tank strap on driver's side and push aside.
5. Fit plates, bolts and spacer tubes from top.
6. Fit towbar on to bolts, fit flat washer, spring washer and nuts.
7. Refit tank strap.
8. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

