



Towbar Fitting Instructions
To Suit HOLDEN JS VECTRA SDAN & HATCH 9/99-ON
Part Number HD56
Rating 1300Kg

1. Ensure all hardware items have been included.
2. Remove rear muffler from hangers.
3. From inside boot area break away rear trim along perforated line, remove body deadener to expose pop marks.
4. Using two rear most pop marks each side, drill out to 17mm to take spacer tubes.
5. Fit loose plates, spacer tubes and bolts as per sketch.
6. Hold towbar up to vehicle to align with bolts, fitting 50x10x50 loose plate in between towbar and sub frame on driver's side rear most, bolt and tighten to torque listing.
7. Using remaining holes in towbar as guides, drill 11mm holes up through sub frame and boot floor. Open top boot floor holes to 17mm to take spacer tubes. Fit bolts, loose plates, spacer tubes, spring washers and nuts as per sketch. Tighten to torque listing.
8. Refit muffler.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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