



Towbar Fitting Instructions
To Suit HOLDEN ASTRA HATCH & SEDAN 4/2000-ON
Part Number HD62
Rating 1000Kg

1. Ensure all hardware items have been included.
2. Remove carpet from luggage area.
3. Remove button and screw from rear corner trim panels.
4. On passenger=s side, cut along broken line and remove body deadener from floor.
5. Using forward pop mark in floor as a guide, measure 115mm rearward and mark, drill out to fit 16mm spacer tubes.
6. Drill out rearward and forward pop marks in floor to fit spacer tubes.
NOTE: Do not use existing centre pop mark in floor.
7. Remove small plastic trim covers, unplug and remove tail lights.
8. From behind bumper bar, disconnect number plate light.
9. Remove bumper bar.
10. Remove and discard foam insert from bumper.
11. Fit bolts, loose plates and spacer tubes from inside of boot. **NOTE: Shorter bolts and spacer tubes for passenger=s side.**
12. Lift towbar up into position and fit spring washer and nuts.
13. Tighten all bolts to torque listing below.
14. Refit bumper, tail lights and trim.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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