

**BORONIA TOWBARS PTY LTD
1/12 EDINA RD
FERNTREE GULLY
VIC 3156
PH: (03) 9752 2642**

**HOL16H FITTING INSTRUCTIONS:
HOLDEN CREWMAN
TOW CAP: V6 2100KGS / V8 2500KGS
(REFER OWNERS MANUAL FOR MORE DETAILS)**

REMOVE SPARE WHEEL
REMOVE TWO BOLTS HOLDING EXHAUST BRACKET (ABOVE TAIL PIPE).
REMOVE REAR MOST SPRING SHACKLE HOLDING BOLT (ONE EITHER
SIDE, REAR OF LEAF SPRING).
REMOVE TOWBALL MOUNT.
FIT TOWBAR UP TO REAR SUB FRAME.
REFIT SPRING SHACKLE BOLTS (ONE EITHER SIDE). VIA TOWBAR
BOTTOM PLATE – DO NOT TIGHTEN AT THIS STAGE.
FEED 11/4 x 3/8 WIRE TO BOLT INTO CENTRE SUBFRAME, (VIA LARGE
HOLE LOCATED DRIVERS' SIDE OF CENTRE SUB FRAME) ALIGN WTH
EXISTING HOLE & TOWBAR CENTRE SUPPORT ARM, FIT NUT WITH
SPRING WASHER – DO NOT TIGHTEN AT THIS STAGE.
FIT REMAINING 12mm WIRE TO BOLTS VIA EXISTING HOLES IN REAR
SUBFRAME WHICH ALIGN WITH TOWBAR SIDE ARMS (ONE EITHER
SIDE). FIT SPRING & FLAT WASHERS WITH NUTS.
TIGHTEN BOTH SPRING SHACKLE BOLTS, THEN THE CENTRE SUPPORT
NUT, THEN THE TWO OUTER 12mm NUTS.
CHECK ALL BOLTS FOR TIGHTNESS.
REFIT EXHAUST BRACKET.
REFIT SPARE WHEEL.
REFIT TOWBALL MOUNT.

FITTING KIT:

- 1 – 11/4 x 3/8 BOLT ON LONG WIRE, NUT & SPRING WASHER.
- 2 – 12 x 40mm BOLTS ON WIRE (GRIND FLAT WASHER), NUT SPRING & FLAT WASHERS.
- 2 – DEE SHACKLES