

**BORONIA TOWBARS
1/12 EDINA ROAD
FERNTREE GULLY
VIC 3156
(03) 9752 2642**

**HOL13H/18H/19H FITTING INSTRUCTIONS
VX (HOL13H) VY (HOL18H) COMMODORE SED/WAGON
(HOL19H) WH STATESMAN**

REMOVE REAR BUMPER BAR.
REMOVE COVER PLATE FROM BUMPER.
REMOVE IMPACT BEAM & BRACKETS.
REMOVE NUTS FROM STUDS UNDER CAR (NEAR FUEL TANK).
MOUNT TOW HITCH REAR SECTION TO ORIGINAL STUDS, REFIT IMPACT BEAM
BRACKETS – TIGHTEN, REFIT IMPACT BEAM.
FIT 10mm COARSE THREAD NUTS TO STUDS UNDER CAR WITH STAR & FLAT WASHERS
– TIGHTEN.
REFIT BUMPER BAR FEEDING HITCH BOX THROUGH HOLE IN REAR BUMPER.

REMOVE TWO 8mm DIFFERENTIAL BOLTS (WHICH WILL ALIGN WITH TOWBAR
UNDERCAR SECTION WHEN FITTED).
MOUNT UNDERCAR SECTION TO PREVIOUSLY MOUNTED MAIN SECTION USING TWO
16mm BOLTS WITH SPRING & FLAT WASHERS, DO NOT TIGHTEN AT THIS STAGE.
REFIT 8mm BOLTS REMOVED FROM DIFFERENTIAL VIA UNDERCAR SECTION, TIGHTEN.
TIGHTEN 16mm BOLTS.

RE CHECK ALL BOLTS FOR TIGHTNESS.

FITTING KIT:

2 – 10mm COARSE THREAD NUTS, STAR & FLAT WASHERS.
2 – 16 x 30mm BOLTS, SPRING & FLAT WASHERS.
2 – 8mm FLAT WASHERS
2 – DEE SHACKLES.

NOTE:

HOL13H CAN BE FITTED TO VT MODEL, HOWEVER A HOLE MUST BE CUT IN BUMPER.
DRILL 5mm HOLE AT EACH CORNER OF MARKED AREA INSIDE SURFACE OF BUMPER.
CUT BETWEEN DRILLED HOLES USING SMALL SAW, ONCE CUT NEATEN WITH FINE
SAND PAPER.