

BORONIA TOWBARS P/L
1/12 EDINA RD
FERNTREE GULLY
VIC 3156
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HOL01H FITTING INSTRUCTIONS
COMMODORE WAGON VB - VS
TOWING CAPACITY 2100KG

REMOVE SPARE WHEEL.

REMOVE PETROL TANK STRAP BOLT, DRIVERS SIDE REAR SUB FRAME AND DISCARD SPACER BLOCK, (LEAVE TANK STRAP OFF AT THIS STAGE).

FIT TOWBAR TO VEHICLE, HOLD IN POSITION USING TANK STRAP BOLT. (FIT UNDER CAR TAIL SECTION TO MAIN BODY OF TOWBAR).

TOWBAR WILL ALIGN WITH TWO HOLES ON PASSENGER SIDE SUBFRAME.

DRILL TWO (1/2") HOLES VIA TOWBAR PASSENGER SIDE INTO CARGO AREA.

OPEN TOP HOLES TO ACCEPT LONG TUBES SUPPLIED.

FIT TWO LONG BOLTS SUPPLIED TO LARGE TWO OFFCENTRE HOLE PLATES, FIT LONG TUBES TO BOLTS THEN FEED DOWN VIA HOLES DRILLED AND THROUGH TOWBAR, FIT SPRING WASHERS AND NUTS - TIGHTEN.

RETURN TO DRIVER SIDE SUBFRAME AND DRILL TWO (1/2") HOLES VIA TOWBAR INTO CARGO CARRYING AREA. OPEN TOP HOLES TO ACCEPT SMALLER TUBES.

FIT BOLTS TO PLATE SUPPLIED THEN TUBE AND FEED DOWN VIA HOLES DRILLED, FIT SPRING WASHERS AND NUTS - TIGHTEN,

REMOVE TANK STRAP HOLDING BOLT THEN REFIT TANK STRAP WITH BOLT – TIGHTEN.

DRILL TWO (10mm) HOLES VIA TOWBAR CENTRE SUPPORT INTO SPARE WHEEL AREA, FIT BOLTS TO PLATES, FIT TO HOLES, FIT NUTS WITH SPRING WASHERS - TIGHTEN.

CHECK ALL BOLTS FOR TIGHTNESS.

REFIT SPARE WHEEL.

FIT (1/2") BOLT TO TAIL SECTION THROUGH BOX OF TOW HITCH, ALIGN 10mm HOLES & FIT 10mm BOLTS SUPPLIED, TIGHTEN. DRILL REMAINING HOLES VIA TAIL ABOVE DIFFERENTIAL AREA INTO CARGO AREA, OPEN TOP HOLE TO ACCEPT TUBES SUPPLIED, FIT BOLTS TO PLATES THEN TUBES, FIT VIA DRILLED HOLES, FIT NUTS WITH SPRING & FLAT WASHERS - TIGHTEN.

FITTING KIT:

- 2 - 4 x 1/2" CUP HEAD BOLTS, NUTS & SPRING WASHERS
- 2 - 3.1/2" x 1/2" CUP HEADBOLTS, NUTS & SPRING WASHERS
- 1 - 3.1/2" x 1/2" HEX HEAD BOLT, NUT, SPRING & FLAT WASHER
- 1 - 4" x 3/8" BOLT, NUT SPRING & FLAT WASHER
- 1 - 3.1/2" x 3/8" BOLT, NUT, SPRING & FLAT WASHER
- 2 - 1.1/4" x 3/8" BOLTS, NUTS & SPRING WASHERS
- 2 - 1.1/2" x 3/8" BOLTS, NUTS & SPRING WASHERS
- 2 - 50mm x 12mm CLEARANCE TUBES
- 2 - 65mm x 12mm CLEARANCE TUBES
- 1 - 60mm x 10mm CLEARANCE TUBES
- 1 - 65mm x 10mm CLEARANCE TUBES
- 1 - OFFSET HOLE RECTANGLE PLATE (Square punched holes)
- 1 - CENTRE HOLE RECTANGLE PLATE (Square punched holes)
- 4 - 10mm HOLE PLATES
- 2 - D SHACKLES