

**BORONIA TOWBARS  
1/12 EDINA RD  
FERNTREE GULLY  
VIC 3156  
(03) 9752 2968**

A.C.N. 004 883 336

**HOL 31 / 32 FITTING INSTRUCTIONS**  
**VN – VS COMMODORE SEDAN SOLID REAR AXLE V6/V8 8/91-9/97**  
**TOWING CAPACITY 1250 KG**

REMOVE BOOT CARPET.  
INSIDE BOOT AT 90 DEGREE PANEL TOWARDS FRONT OF VEHICLE  
ARE TWO SMALL INDENTS OR NIPPLES AT BOTTOM OF PANEL,  
SPACED APPROX 120mm APART.  
(BODY DEADENER MAY HAVE TO BE REMOVED TO LOCATE  
INDENTS) OPEN THESE INDENTS TO ACCEPT 10mm TUBES SUPPLIED  
(TOWBAR WILL ALIGN WITH HOLES ONCE FITTED)  
REMOVE PETROL TANK HOLDING STRAP NUT AT REAR OF VEHICLE.  
PLACE TOWBAR UP TO VEHICLE. TOWBAR UPRIGHT WILL ALIGN  
WITH TANK STRAP STUD. REFIT NUT AND WASHER - TIGHTEN.  
FIT (3/8) x (10mm) BOLTS TO BENT PLATES SUPPLIED.  
THEN FIT SMALL TUBES TO BOLTS. FEED BOLTS THROUGH HOLES  
INSIDE BOOT AT 90 DEGREE PANEL AND THROUGH TOWBAR, FIT  
FLAT SPRING WASHERS AND NUTS - TIGHTEN.  
RETURN TO UNDER CAR AND DRILL (1/2 x 12mm) HOLES VIA  
TOWBAR INTO BOOT.  
OPEN TOP HOLES TO ACCEPT LARGE TUBES. FIT 1 ½ BOLTS TO  
PLATES SUPPLIED, THEN TUBES TO BOLTS. FIT VIA HOLES DRILLED.  
MOUNT FLAT, SPRING WASHERS AND NUTS - TIGHTEN.  
CHECK ALL BOLTS FOR TIGHTNESS.  
REFIT BOOT CARPET.

**FITTING KIT**

2 – 3 x ½ BOLTS, NUTS, AND SPRING WASHERS  
2 – 2 ½ x 3/8 BOLTS, NUTS, SPRING AND FLAT WASHERS  
2 – 3/8 x 1 ¼ TUBES  
2 – ½ x 1 ½ TUBES  
2 – LARGE SQUARE HOLE PLATES  
2 – LARGE 3/8 BENT HOLE PLATES (ON TOWBAR)  
1 – DEE SHACKLE