

Towbar Fitting Instructions To Suit HYUNDAI SONATA 9/01 on Part Number HY18 Rating 1700Kg

- 1. Ensure all hardware items have been included.
- 2. From under vehicle remove and discard, three impact beam to bumper bar support brackets.
- 3. Remove bumper bar and cut to drawing supplied.
- 4. Lift towbar into position, sitting rear mounting plate on top face of vehicle towing eye.
- 5. Fit M12 x 45 bolt, fitting plate, spring washers and nut loosely. (Items 4, 5, 6 and 7)
- 6. Reposition bumper bar and fit M10 x 35 bolts, flat washer and spring washers through towbar side plates, chassis rails and bumper bar irons. (Items 1, 2 and 3)
- 7. Square up towbar to vehicle and tighten all bolts to torque listing below.
- 8. Fit remaining bolts and screws to bumper bar.
- 9. From under vehicle fit two original bumper bar clips to bottom face of towbar cross tube.
- 10. Tighten all bolts to torque listing.
- 11. Attach the tongue (Item10) to the towbar using (Items 8 and 9). Torque bolts to correct setting.

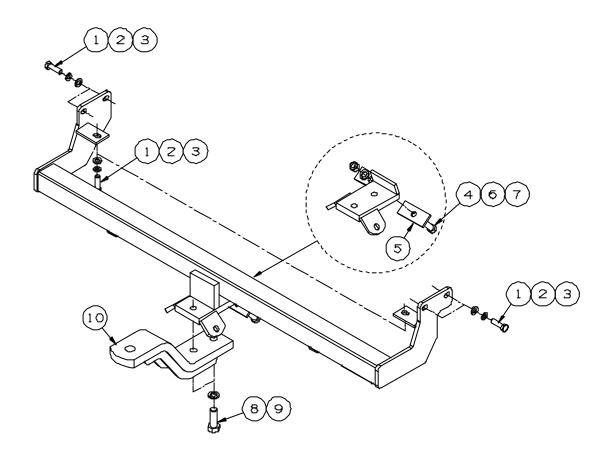
COMPONENT KIT

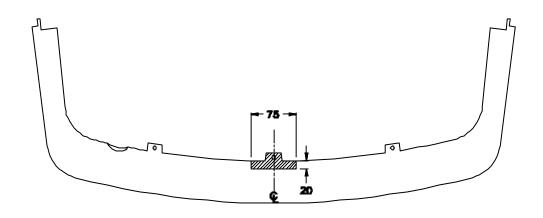
ITEM No.	DESCRIPTION	QTY	TORQUE Nm
1	M10 x 35 – 1.25p BOLT	6	44
2	M10 SPRING WASHER	6	
3	M10 FLAT WASHER	6	
4	M12 x 45 – 1.75p BOLT	1	77
5	FITTING PLATE 32x6x80 - Ø13 HOLE	1	
6	M12 SPRING WASHER	1	
7	M12 x 1.75p NUT	1	
8	M16 x 45 - 2.0p BOLT	*2	190
9	M16 SPRING WASHER	*2	
10	TONGUE PHY18	1	

Note: * One of each item 8 and 9 is used to secure the tongue to the towbar during transit.



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THE WORKHORSE OF AUSTRALIA'S TOWBARS

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