



Towbar Fitting Instructions  
To Suit MAZDA 6 SEDAN AND HATCH AUGUST 2002-ON  
Part Number MA69  
Rating 1000Kg

1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove mud flaps where fitted.
4. Remove tail light lenses from rear guards.
5. Remove bumper bar.
6. Remove 1 self tapper & 1 plastic trim button each side from behind tail light housing.
7. Remove 6 plastic trim buttons from lower lip of bumper.
8. Remove 1self tapper each side from top lip of bumper and wheel arch then remove bumper.
9. Remove and discard impact beam.
10. Fit towbar so as to align with impact beam captive nuts, fit 6 M8 bolts, spring & flat washer's supplied.
11. Tighten all bolts to torque listing.
12. Using holes in tail section of towbar as a guide drill 12.5mm holes through spare wheel well.
13. Fit boot plate assembly M12 flat & spring washers tighten all bolts to torque listing.
14. Refit in reverse steps 8 to 2.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<u>Nm</u>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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