

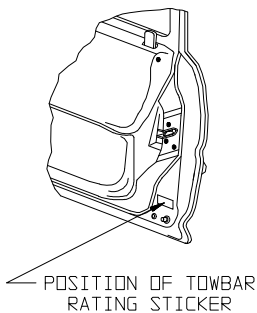
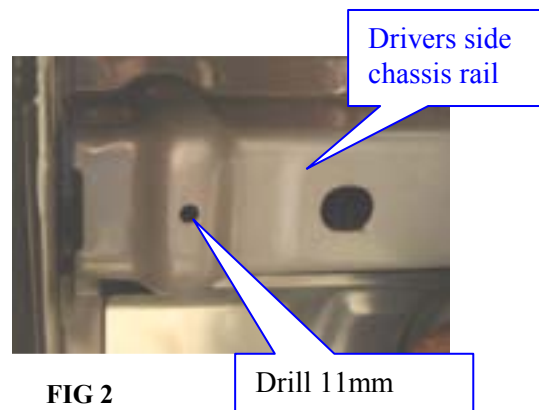
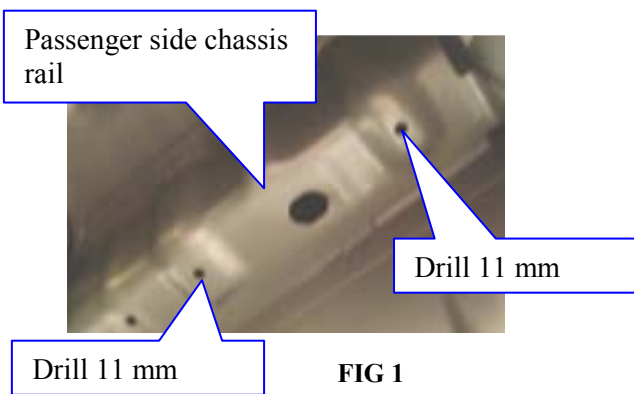
# TRAILBOSS

## Tow bar Fitting Instructions To Suit MAZDA 2 NEO DY HATCH 12-02-ON Part Number MA77 Rating 700Kg

### WARNING:

1. Do not, drill, cut, weld or otherwise modify the tow bar.
2. If you are using electric welding on a motor vehicle, **always** check that the vehicle is not equipped with electronic engine or instrument management equipment. Failure to do so could **destroy** any onboard computers. If in doubt, check with the vehicle's manufacturer

- 1 Ensure all hardware items have been included
- 2 Remove Bumper bar via
  - a) 3 x nuts in spare wheel well
  - b) 2 x screws in boot lid cavity
  - c) Remove mudguards if required
  - d) Flex out bumper bar from sides and remove rearward
- 3 To aid fitment of bar exhaust can be dropped off rear most exhaust rubber hanger.
- 4 Drill out rear most holes in chassis rails to 11mm on either side & on passenger side second most rearward see figs 1 & 2.
- 5 Remove & discard passenger side bumper mount use hacksaw or similar device see fig 3.
- 6 Feed through bolts on wire and tapped plate through large access slot forward of mounting positions on either side of chassis rails.
- 7 Lift the tow bar into position and fasten all nuts & bolts to torque listing below.
- 8 Cut bumper as shown in fig 4.
- 9 Refit the bumper bar in the reverse of steps 2 d to 2 a.



### RECOMMENDED ASSEMBLY TORQUE LISTING

Diameter	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

### FOR TOWING PURPOSES ONLY

For towing capacity details please refer to vehicle owner's manual or to the manufacturer. Overloading can void your warranties.

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