



Towbar Fitting Instructions
To Suit TOYOTA LANDCRUISER 100 SERIES 6 CYL
WITH RFS (RIGID FRONT SUSPENSION) 3/98-ON
Part Number QT1100B
Rating 3500Kg

1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove rear exhaust mounting brackets from chassis and discard (retaining bolts).
4. Models fitted with steel re-enforcement between bumper bar and chassis, be must removed and discarded.
5. Remove towing hooks from ends of chassis rails and discard.
6. Lift towbar up to ends of chassis rails and align slotted holes with tapped holes in chassis rails, fit bolts, loose plates as per sketch to the two rear most captive nuts each side loosely.
7. One side at a time remove bolts holding spare wheel stabilizer bar to chassis cross beam, fit support bracket to outside of stabilizer bar using original bolts loosely, making sure tacked nut on support bracket aligns with hole in towbar fit 10mm bolts and loose plates loosely.
8. Fit 12mm bolts and loose plates down through remaining holes in chassis cross beam, fitting 10mm thick loose plates in between cross arm and 12mm tacked plate on towbar.
9. Fit remaining 12mm bolts and tapped loose plates through vertical mounting support brackets and rear cross beam of chassis.
10. Tighten all bolts to torque listing below.
11. Fit supplied exhaust-mounting bracket using existing bolts.
12. Refit spare wheel.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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