



Towbar Fitting Instructions  
To Suit TOYOTA LANDCRUISER 100 SERIES WITH IFS,  
V8 & TURBO DIESEL 3/98-ON  
Part Number QT1101  
Rating 3500Kg

1. Ensure all hardware items have been included.
2. Remove tow hooks from ends of chassis and discard.
3. Models fitted with steel re-enforcement between bumper bar and chassis must be removed and discarded, place four (4) existing bolts back in bumper tag's.
3. Fit towbar over exhaust tip on driver's side and align holes in towbar with holes in chassis, fit bolts supplied as per drawing. **Note:** on forward most mounting holes for, V8 models use M12 x 40 1.25P bolt, spring washer and flat washer, for Turbo diesel use M14 X 40 1.5P bolt, spring washer and flat washer.
5. Using two remaining holes each side as guides, drill 13mm holes. Fit bolts and loose plates as per drawing.
6. Tighten all bolts to torque listing below.

**NOTE:** If uneven welding of chassis is not allowing towbar to sit flush, it must be removed by filing or grinding. Use a rust preventative on all bare metal.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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