



Towbar Fitting Instructions
To Suit **FORD FALCON XH UTE & PANEL VAN 4/96-ON**
Part Number QTFD540A
Rating 2300Kg

1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove cover from hole in bumper bar.
4. **If car is fitted with gas refer to steps 12-20.**
5. Lift towbar into position to align with holes in chassis rails.
6. Fit bolts through three hole pattern through chassis rails with loose plates, as shown in diagram.
7. Fit four bolts across back panel as shown in diagram.
8. Using remaining holes in towbar as guides, drill through lower face of chassis 11mm.
9. Fit tapped plate on wire through large elongated hole in chassis and align with holes just drilled. Fit bolts as shown in diagram.
10. Tighten all bolts to torque listing.
11. Refit spare wheel.
12. Using jack from car, under sill panel, lift until passenger side rear wheel is off the ground.
13. Fit safety stand under car (not under axle).
14. Remove two bolts holding rear spring hanger to sub frame.
15. Pull spring hanger dropper rearward so it is horizontal.
16. Lift towbar up into position by fitting driver's side arm first, then push passenger side arm past spring hanger into position lining three holes in towbar each side with three holes in vehicle.
17. Fit bolts, plates and nuts supplied semi tight.
18. Refit spring hanger.
19. Remove safety stand, lower vehicle.
20. Follow steps 4-11.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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