

Towbar Fitting Instructions  
 To Suit FORD EXPLORER 11/96-ON  
 Part Number QTFD920B  
 Rating 2540Kg

1. Ensure all hardware items have been included.
2. Remove tow hook and its support brace.
3. Remove bumper bar.
4. Hold towbar up to end of chassis and align with holes.
5. Fit two 12mm bolts, loose plates as per sketch loosely and let towbar hang down.
6. Fit two 16mm bolts with loose plates in between chassis and towbar as per sketch loosely.
7. Refit bumper bar so arms are in between chassis and towbar with bolts supplied.
8. Tighten all bolts to torque listing below.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

