

TRAILBOSS

Towbar Fitting Instructions
 To Suit MERCEDES-BENZ SPRINTER (312D) CAB CHASSIS 1/98-ON
 SWB & LWB = SINGLE WHEEL
 Part Number QTMB220
 Rating 2000Kg

1. Ensure all hardware items have been included.
2. Lift towbar into position making sure side arms are to be on inner face of chassis.
3. Insert eight M12x90 bolts as per diagram.
4. Lift towbar into position and tighten M12x90 bolts.
5. Drill 11mm hole using shipping hook gusset as guide.
6. Insert M10x35 bolt, spring washer and nut as per diagram.
7. Tighten all bolts to torque specifications.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

