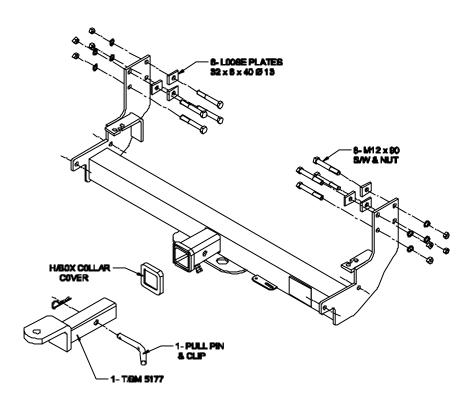


## Towbar Fitting Instructions To Suit MERCEDES-BENZ SPRINTER VAN 308D SWB & LWB, 412D LWB PAINTED 1/98-ON Part Number QTMB400 Rating 2000Kg

- 1. Ensure all hardware items have been included.
- 2. Remove four bolts supporting rear step side arms.
- 3. Remove both nuts from upper step side arms make sure bolts don't come out all the way.
- 4. Lift towbar and replace four existing bolts to support towbar.
- 5. Push through M12x90 bolts through side arm and chassis rail. Fit loose plates, nuts, etc. as per diagram.
- 6. Tighten all bolts to torque specifications.
- 7. If lamp protector is supplied, fit four M12x35 bolts through side arms and through lamp protector arm making sure lamp protector is <u>level</u> to vehicle before tightening all bolts to specifications.

## RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8



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