



Towbar Fitting Instructions
To Suit MERCEDES-BENZ SPRINTER VAN 308D SWB & LWB,
412D LWB PAINTED 1/98-ON
Part Number QTMB400
Rating 2000Kg

1. Ensure all hardware items have been included.
2. Remove four bolts supporting rear step side arms.
3. Remove both nuts from upper step side arms make sure bolts don't come out all the way.
4. Lift towbar and replace four existing bolts to support towbar.
5. Push through M12x90 bolts through side arm and chassis rail. Fit loose plates, nuts, etc. as per diagram.
6. Tighten all bolts to torque specifications.
7. If lamp protector is supplied, fit four M12x35 bolts through side arms and through lamp protector arm making sure lamp protector is level to vehicle before tightening all bolts to specifications.

RECOMMENDED ASSEMBLY TORQUE LISTING

| <u>Diameter</u> | <u>Grade 8.8 Bolt</u> |
|-----------------|-----------------------|
| | Nm |
| M6 | 9.5 |
| M8 | 21.7 |
| M10 | 43.4 |
| M12 | 77.3 |
| M14 | 121.0 |
| M16 | 189.8 |

