



Towbar Fitting Instructions
To Suit – LANDROVER FREELANDER `98 ON
Part Number QTRV8B
Rating 2000Kg

1. Ensure all hardware items have been included.
2. Remove and discard shipping hook and bolts.
3. Remove two tabs from bottom face of rear cross member to expose cross tube mounting points.
4. Fit loose angle irons using M12 x 70 – 1.25p bolts, flat washers and spring washers semi tight.
5. Lift towbar up into position and fit 4 - M10 x 30 – 1.5p bolts through side plates, into captive nuts of chassis loosely.
6. Bolt cross tube mounting angles to loose angle irons using M10 x 25 – 1.5p bolts, flat washers and whiz nuts, as per drawing.
7. Using side plate tabs as a guide, drill up through bottom face of chassis and fit bolts, spring washers and tapped plates on wire.
8. Tighten all bolts to torque listing below.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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