



Towbar Fitting Instructions  
To Suit VOLKSWAGON T4 TRANSPORTER 10/96-ON  
Part Number QTVW180  
Rating 2000Kg  
Ball Weight 100Kg

1. Ensure all hardware items have been included.
2. Remove spare wheel.
3. Remove two bumper bar retainer bolts from passenger's side.
4. Drill out pop rivet in heat shield beside rear muffler where fitted.
5. Using sketch provided mark and drill 13mm hole in sub frame on driver' side.
6. Lift towbar into position using two bumper bar bolts on passenger's side and three M12x35 bolts on driver's side fit and semi tighter.
7. Feed M12x35 bolt and wire into forward most hole in passenger's side sub frame. Fit spring washer and nut.
8. Using holes in angle irons each side drill and fit 40x40x6mm packer between angle iron and sub frame and fit 10x40mm bolts with tapped plates.
9. Fit lifting tube bracket supplied to existing bracket on spare wheel carrier as per diagram.
10. Tighten all bolts to torque listing below.
11. Replace pop rivet in exhaust head shield in a more convenient place.
12. Refit spare wheel.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

# TRAILBOSS

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