

Towbar Fitting Instructions To Suit VOLKSWAGON TRANSPORTER CAB CHASSIS 9/94-ON Part Number QTVW190 Rating 2000Kg Ball Weight 100Kg

- 1. Ensure all hardware items have been included.
- 2. Remove and discard shipping hook from driver's side. Position towbar by sliding towbar arms into chassis cavity to to align with shipping hook bolt holes.
- 3. Fit bolts and loose plates supplied.
- 4. Ensure towbar is level and tighten all bolts as per torque listing below.
- 5. Using remaining two holes in twobar as guides drill two 13mm holes through chassis cross member.
- 6. Fit loose plates and bolts supplied.
- 7. Tighten all bolts to torque listing below.
- 8. Fit lifting tube bracket supplied to existing bracket on spare wheel carrier as per diagram.
- 9. Towbar rating sticker to be conspicuously located on inside rear end of the driver's door

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	Grade 8.8 Bolt
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

Page 1

