



Towbar Fitting Instructions
To Suit SUBARU LIBERTY STATION WAGON 89-ON
Part Number SB19A
Rating 1200Kg

1. Ensure all hardware items have been included.
2. Fold carpet forward.
3. Remove spare wheel.
4. Remove two bolts holding bumper bar at rear wheel arch on both sides.
5. From inside jack compartment remove one bolt and nut.
6. Remove glove compartment on driver's side and remove one bolt and nut.
7. Remove four main bolts in boot floor and remove bumper bar.
8. Using cold chisel knock down four tabs (two each side) flat with chassis side rails.
9. From under car remove rearward most rubber grommet in spare wheel well.
10. Drill through top panel using 10mm drill.
11. From inside wheel well open up top hole only to 16mm to take spacer tube.
12. Fit towbar on top of bumper bar arms and mark bumper either side of saddle dropper.
13. Cut bumper 80mm wide and 50mm deep.
14. Refit towbar to bumper.
15. Refit to car.
16. Fit plate, bolt, spacer tube and nut in tail section.
17. Tighten all bolts to torque listing below.
18. Refit spare wheel.

RECOMMENDED ASSEMBLY TORQUE LISTING

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	Nm
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

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