

Fitting Instructions



SKU

PRODUCT

T4P547

**TAG Heavy Duty Towbar to suit
BMW X5 (10/2006 - 10/2018)**



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version of these
instructions

SPECIFICATIONS

- Towbar Class: Heavy Duty
- Towing Capacity: 3500kg

IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

Towbar Fitting Instructions



Step-By-Step Instructions

Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. Remove mud flaps, and undo 1x screw each side that is located behind mud flap.
2. Remove screws from under side of bumper.
3. Pop out reflectors in lower bumper section and remove screws from behind.
4. Get in behind trim on drivers side and unplug reversing sensors.
5. Gently peel lower bumper section out from wheel arch and follow around to rear of vehicle, both sides remove bumper, may require a little force.
6. Remove plastic caps that cover threads, holding on impact beam.
7. Undo 8x 18mm nuts holding impact beam in place and discard.
8. Lift plastic bumper support off of alignment pins each side to allow tow bar to be offered to vehicle.
9. Once in place fit 8x flat washers and 8x s/washers and loosely fit 8x M12 x 1.5p nuts, then tighten all nuts.

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10. Place plastic bumper supports back onto alignment pins.
11. Cut bumper on centerline 50mm up from bottom and refit to vehicle.



(Note: As bumper profiles can change please check your measurements before cutting to make sure the dimensions are correct).

**ECU MUST BE FITTED WITH THIS TOW BAR.
ECU SOLD SEPARATELY**

Torque table for bolt tightening

Metric GRADE 8.8
M6 – 9.5 Nm
M8 – 21.7 Nm
M10 – 43.4 Nm
M12 – 77.3 Nm
M16 – 189.8 Nm

TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit www.swd.com.au