



Towbar Fitting Instructions  
To Suit TOYOTA TOWN ACE 1/97ON & SPACIA 2/98-ON  
Part Number TT120  
Rating 1200Kg

1. Ensure all hardware items have been included.
2. Remove shipping hook from drivers side chassis rail.
3. Lift tow bar up into position aligning holes in side arms with holes in chassis rails.
4. Fit bolts and spring washers.
5. Fit bolts, spring washers and flat washers through small angle irons into tapped hole in bottom face of chassis rails.
6. Tighten all bolts to torque listing below.

**RECOMMENDED ASSEMBLY TORQUE LISTING**

<u>Diameter</u>	<u>Grade 8.8 Bolt</u>
	<b>Nm</b>
M6	9.5
M8	21.7
M10	43.4
M12	77.3
M14	121.0
M16	189.8

